

## PhoXi® 3D Scanner

# User manual and Installation instructions



You have chosen a Photoneo® PhoXi® 3D Scanner. Please take a few minutes to read this manual and become familiar with the advantages of Photoneo® PhoXi® 3D Scanner.

For more information on our products, accessories, replacement parts, software and services, see our website <a href="mailto:photoneo.com/product-showcase/phoxi3d\_scanners/">photoneo.com/product-showcase/phoxi3d\_scanners/</a> or contact our team at <a href="mailto:support@photoneo.com">support@photoneo.com</a>.

## **Legal information**

## Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

#### A DANGER

indicates that death or severe personal injury **will** result if proper precautions are not taken.

#### **A** WARNING

indicates that death or severe personal injury **may** result if proper precautions are not taken.

#### **A** CAUTION

with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

#### **CAUTION**

without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

#### NOTICE

indicates that an unintended result or situation can occur if the relevant information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

#### **Qualified Personnel**

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions.

Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

## **Proper use of Photoneo products**

Note the following:

#### **A** WARNING

Photoneo products may only be used for the applications described in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Photoneo. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

#### **Preface**

## Purpose of the manual

This manual provides information about installing and setup the PhoXi® 3D Scanner and is designed for engineers, installers, and electricians who have a general knowledge of automation.

## Required basic knowledge

To understand this manual, it is necessary to have a general knowledge of automation.

## Scope of the manual

This manual describes the following products:

Photoneo® PhoXi® 3D Scanner

#### **Trademarks**

All names identified by <sup>®</sup> are registered trademarks of Photoneo s.r.o. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

## Certification, CE label, C-Tick, and other standards

Refer to the CE Approval(page 15).

## **Table of contents**

Legal info	rmation	2
	Warning notice system	2
	Qualified Personnel	3
	Proper use of Photoneo products	3
Preface		4
	Purpose of the manual	4
	Required basic knowledge	4
	Scope of the manual	4
	Trademarks	4
	Certification, CE label, C-Tick, and other standards	4
Table of c	ontents	5
1) Product	overview	7
	Laser radiation	8
2) Scope	of delivery	9
	Hardware components	9
	Software components	9
3) Installa	tion of PhoXi® 3D Scanner	10
	Guidelines for installing	10
	Separate the PhoXi® 3D Scanners from heat, high voltage, and electrical noise	11
	Provide adequate clearance for cooling and wiring	12
4) Configu	ıration	13
	PhoXi® Control	13
5) Technic	cal specifications	15
	Standards compliance	15

FCC R	ules and Regulations	15
CE Ap	proval	15
Dimen	sions	16
Param	neters	16
Degree	e of protection	19
Industr	rial environments	19
6) Dimensions and	d drawings	20
Botton	n view: Mounting plate	20
Botton	n view: Detail A	21
Front	view: Projection unit and camera	22
7) Organisation		23
Techni	ical support	23

## 1) Product overview

Photoneo® PhoXi® 3D Scanner is a device that uses structured light projection to reconstruct a 3D surface geometry of an imaged object. In the structured light projection, one or more patterns are projected onto a scene. This greatly simplifies computations to calculate the 3D surface geometry from images of the scene. The 3D surface geometry and texture is provided as an output via Ethernet connection in multiple formats of cloud of points.

At the beginning Photoneo® PhoXi® 3D Scanner project special patterns onto scene. Duration of each pattern can be set in PhoXi® Control, total projection time is then number of patterns (most usually 17) × single pattern exposure (in miliseconds) × 2. Then after data acquisition the PhoXi® 3D Scanner calculates all points in space and sends data over ethernet connection to subscriber. Projection to total cycle time ratio is then lower than one and not only depends on scanner settings but also on ethernet connection speed.

#### **A** WARNING

LASER RADIATION

AVOID DIRECT EYE EXPOSURE

CLASS 3R LASER PRODUCT

This device is Laser class 3R product. Do not look into direct laser light! Use of protective eye glasses is recommended.

The laser projector aperture is located at the right side of the front panel of the device, as shown on the picture. The aperture is clearly marked by a warning label (image 1: PhoXi® 3D Scanner's laser projector location). Do not look into laser projector unit while the device is in use.

As a rule of thumb, to keep your machine safe always face the scanner away from areas with possible occurrence of people and secure the area with safety mechanism to avoid tresspassing of unqualified personnel. Despite diffuse reflections are not harmful, secure space around scanner for specular reflections from mirrors, polished objects and similar.

All components the product is made of, that are bought from 3rd parties, conforms with applicable european directives and laws.



image 1: PhoXi® 3D Scanner's laser projector location

#### Laser radiation

according to IEC / EN 60825-1 (2014): refer to Parameters, page 16.

## Objects suitable for scanning

Providing a scanner uses structured light and subsequent patterns to acquire 3D data. Thus scene must be completely still, free from smoke and paticles in air. Always keep in mind that your scanner can only what your eyes can see and nothing more.

Best objects suitable for scanning are (including and not limiting to):

- rough surface objects for example wood, rubber
- objects with matte finish, like blast-sanded aluminium, cast iron
- molded, not polished plastic materials

Some objects not suitable for scanning (including and not limiting to):

- mirrors and polished metals
- most liquids (e.g. water, oil)
- moving objects
- translucent and transparent objects (e.g. glass, transparent plastic)
- some hairy objects (e.g. carpets)

## 2) Scope of delivery

With purchased PhoXi® 3D Scanner you will receive:

## **Hardware components**

- PhoXi® 3D Scanner
  - o 3D scanner
  - Power adaptor (230VAC/12VDC, 60,100,160W)<sup>1</sup>
  - Ethernet cable adaptor (with RJ45 socket)
  - o Power cable
  - This manual

## **Software components**

 PhoXi® Control (configuration tool downloadable from: photoneo.com/product-detail/phoxi-control-application/)

<sup>1-</sup> May vary with firmware version

## 3) Installation of PhoXi® 3D Scanner

## **Guidelines for installing**

PhoXi® 3D Scanner is designed to be easy to install. You can install a scanner either on a 4xM4 22x45mm raster,M8 or 3/8-16 UNC screw, and you can orient the scanner in every way<sup>2</sup>.

 Mount the scanner using preferred method, refer to Dimensions and drawings, page 20. Example of mounting via 4xM4 screws is shown at image 2: Mounting of Scanner. Take into account a correct scanning distance of object and obstacles in between scanner and object.

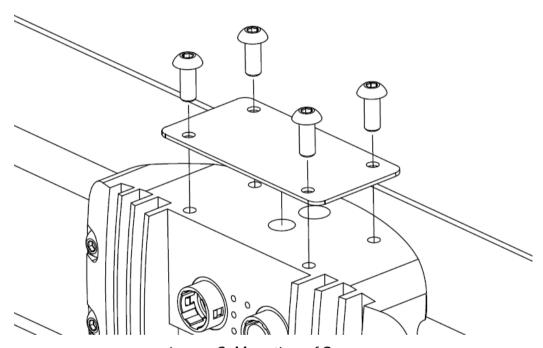


image 2: Mounting of Scanner

2. Connect the scanner to the computer or local network via ethernet cable or via ethernet adapter provided<sup>3</sup>.

<sup>2 -</sup> CAD model of scanner is downloadable from Photoneo Wiki: <a href="http://wiki.photoneo.com/index.php/PhoXi">http://wiki.photoneo.com/index.php/PhoXi</a> 3D scanners family#CAD data

<sup>3 -</sup> May vary with firmware version

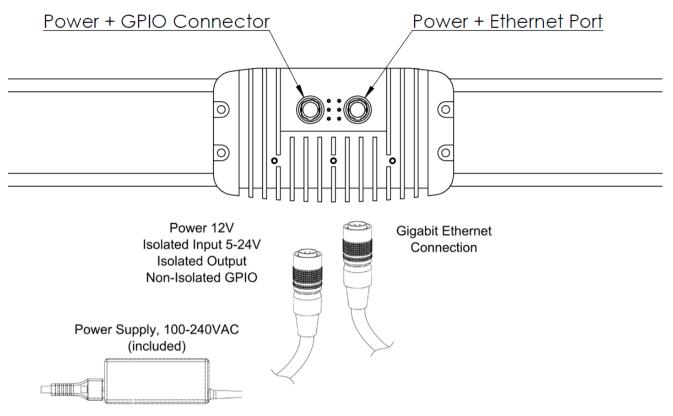


image 3: Connection of scanner

- 3. Plug the scanner into the power outlet (AC adapter is included in the shipment)
- 4. Download PhoXi® Control application from the Photoneo webpage: <a href="http://www.photoneo.com/product-detail/phoxi-control-application/">http://www.photoneo.com/product-detail/phoxi-control-application/</a> and install it
- 5. Run the PhoXi® Control application and try to make your first scan. Please refer to Configuration, page 13.

## Mounting restrictions of PhoXi® 3D Scanner

Since PhoXi® 3D Scanner is optical device with moving parts, its not suitable for applications with vibrations and rapid movement. If vibrations are present, use damping apparatus to separate scanner's mounting construction from source of vibrations. Any movement of scanner is permitted but only outside of scanning time. Consider acceleration and decceleration forces in design of your mounting place according to scanner's environment restrictions.

# Separate the PhoXi® 3D Scanners from heat, high voltage, and electrical noise

As a general rule for laying out the devices of your system, always separate the devices that generate high voltage and high electrical noise from the low-voltage, logic-type devices such as the PhoXi® 3D Scanner. When configuring the layout of the PhoXi® 3D Scanner, consider the heat-generating devices and locate the electronic-type devices in the cooler areas. Reducing the exposure to a high-temperature environment will extend the operating life of any electronic device. Consider also the routing of the wiring for the devices in the panel. Avoid placing low-voltage signal wires and communications cables in the same tray with AC power wiring and highenergy, rapidly-switched DC wiring.

## Provide adequate clearance for cooling and wiring

PhoXi® 3D Scanners are designed for natural convection cooling. For proper cooling, you must provide a clearance of at least 25 mm above and below the devices.

#### **A** CAUTION

For any other than horizontal monting, the maximum allowable ambient temperature is reduced by 10 degrees C.

## 4) Configuration

## PhoXi® Control

PhoXi® Control application provide interface for PhoXi® 3D Scanner. An user may examine all scanners available on network as shown on image 4: PhoXi® Control – network discovery.

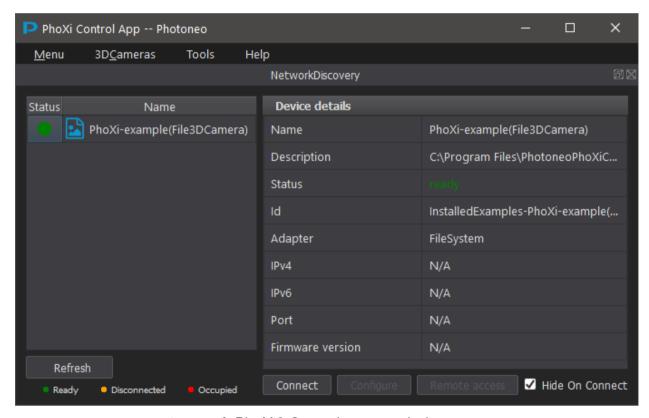


image 4: PhoXi® Control - network discovery

After succesfull connection (image 5: PhoXi® Control – main window) the user can tweak scanner parameters to achieve optimal point-cloud readout. For further support please consult <a href="mailto:support@photoneo.com">support@photoneo.com</a> or read PhoXi® Control manual.

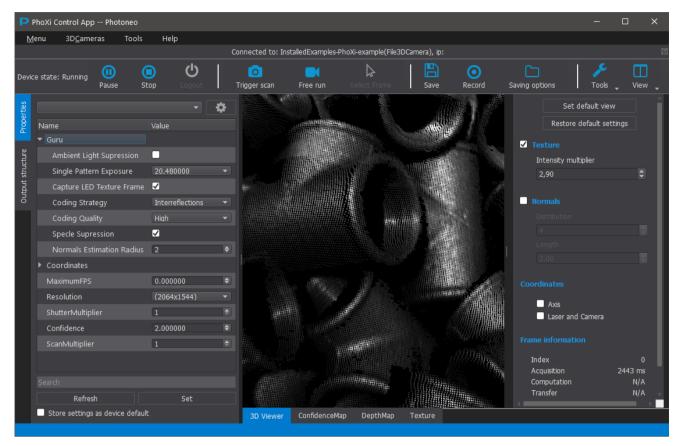


image 5: PhoXi® Control – main window

## 5) Technical specifications

## Standards compliance

The PhoXi® 3D Scanner conforms with the following standards and test specifications. The test criteria for the PhoXi® 3D Scanner are based on these standards and test specifications. Note that certification status may change without notification. It is the user's responsibility to determine applicable certifications by referring to the ratings marked on the product. Consult your local Photoneo representative if you need additional information related to the latest listing of exact approvals.

## **FCC Rules and Regulations**



PhoXi® 3D Scanner complies with the applicable requirements of Parts 2 and 15 of the FCC Rules and Regulations and Industry Canada ICES-003.

## **CE Approval**



The PhoXi® 3D Scanner satisfies requirements and safety related objectives according to the EC directives listed below, and conforms to the harmonized European standards (EN) for the 3D scanners listed in the Official Journals of the European Community.

- EC Directive 2006/25/EC Artifical optical radiation
  - Safety of laser products
    - IEC/EN 60825-1: Equipment classification and requirements
- EC Directive 2004/108/EC (EMC Directive) "Electromagnetic Compatibility"
  - o Emission standard
    - EN 61000-6-3: Conducted emmisions
    - EN 61000-6-3: Radiated emmisions
  - Immunity standard
    - EN 61000-6-4-2: Immunity against electrostatic discharges
    - EN 61000-6-4-3: Immunity against HF electromagnetic field
    - EN 61000-6-4-4: Immunity against EFT/Burst pulses
    - EN 61000-6-4-6: Immunity against conducted interference

## **Dimensions**

PhoXi® 3D Scanner type	Scanner outer dimension	Scanner weight
PhoXi® 3D Scanner XL	77 x 68 x 941 mm	1200 g
PhoXi® 3D Scanner L	77 x 68 x 616 mm	1050 g
PhoXi® 3D Scanner M	77 x 68 x 416 mm	950 g
PhoXi® 3D Scanner S	77 x 68 x 296 mm	900 g
PhoXi® 3D Scanner XS	77 x 68 x 296 mm	900 g

## **Parameters**

Electrical parameters		
Operating voltage Ue DC	12V	
Residual ripple max. (% of Ue)	5%	
Rated operating current le(Imax)	2000mA (3000mA)	
Overcurrent protection	Yes	
Over/Undervoltage protection	Yes	
Laser radiation		
Light source	Visible red light (laser)	
Wavelength	638nm	
Laser class	3R (IEC / EN 60825-1, 2014)	
Peak / CW Power	314µW	
Pulse energy	382nJ	
Pulse length	960µs	
Projection angle horizontal	47.5° ±1°	

Projection angle vertical	36.0° ±2°			
Mechanical parameters				
Electrical connection	HR10-10R-12PA(73)			
Short circuit protection	Yes (<1s, PTC)			
Network connection	HR10A-10R-10SB(71) (RJ45 Adapter provided) <sup>4</sup>			
Housing material	Aluminium, Laminate, Carbon			
Enviromental conditions - Transport				
Ambient temperature	-20÷45°C (max gradient 10°C/hour)			
Humidity	0-95% noncondensing			
Atmospheric pressure	1080 to 660h Pa (corresponding to an altitude of -1000 to 3500m)			
EN 60068-2-32, Free fall	Consult support@photoneo.com			
Enviromental conditions - Operational				
Ambient temperature	0÷30°C			
Humidity	0-95% noncondensing			
Atmospheric pressure	1080 to 795 Pa (corresponding to an altitude of -1000 to 2000m)			
EN 60068-2-27 Mechanical shock	Consult support@photoneo.com			

<sup>4 -</sup> May vary with firmware version

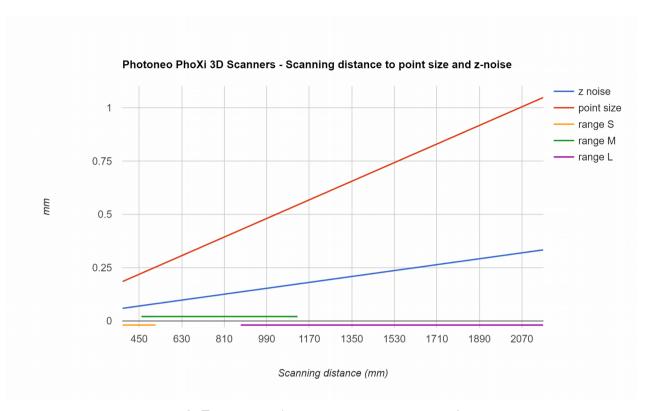


image 6: Z-noise and point size vs. scanning distance

## **Degree of protection**

- IP40 Mechanical Protection, EN 60529
- Protects against contact of wire with diameter equal or larger than 1mm with high voltage as tested by standard probe. External protection required for dust, dirt, water and foreign objects of < 1mm in diameter.

#### Industrial environments

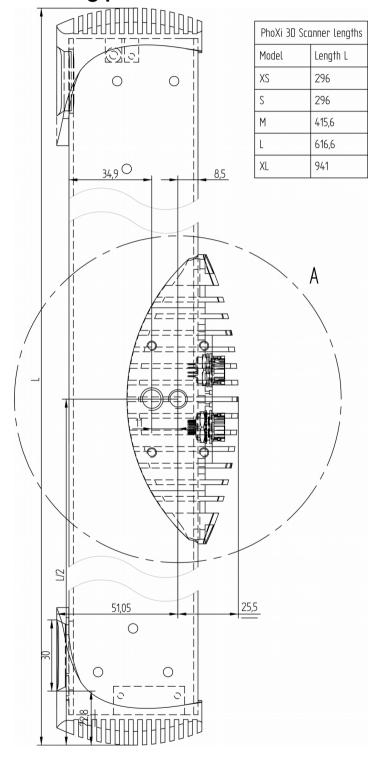
The PhoXi® 3D Scanner is designed for use in industrial environments.

Application field Noise emission requirements Noise immunity requirements

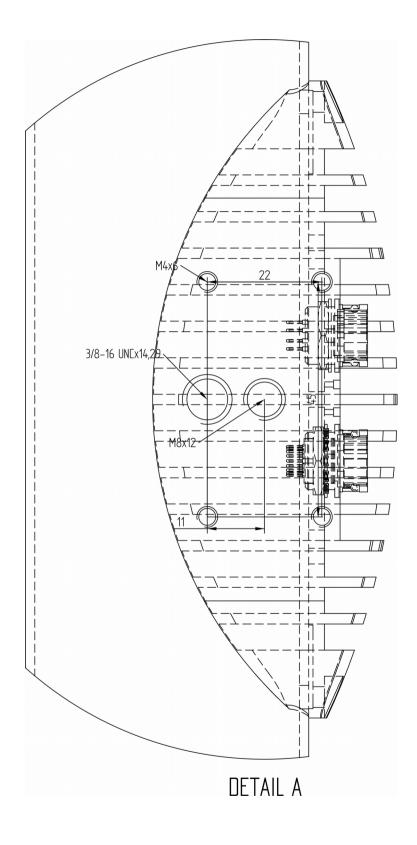
Light industrial EN 61000-6-3:2007 EN 61000-6-1:2007

## 6) Dimensions and drawings

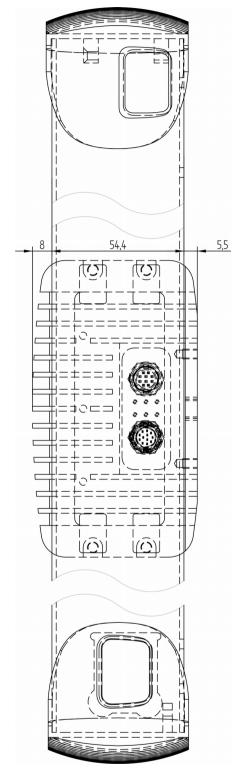
## **Bottom view: Mounting plate**



## **Bottom view: Detail A**



## Front view: Projection unit and camera



## 7) Organisation

Business name: Photoneo s. r. o.

Registered seat: Jamnického 3, Bratislava 841 05, Slovak

Republic

Identification number: 47 353 309

Tax ID: 2023884907

EU VAT ID: SK2023884907

Contact: <u>info@photoneo.com</u>, +421 948 766 466

## **Technical support**

• Consult Photoneo Wiki at wiki.photoneo.com

• Contact us at <a href="mailto:support@photoneo.com">support@photoneo.com</a>